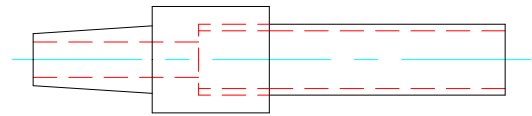
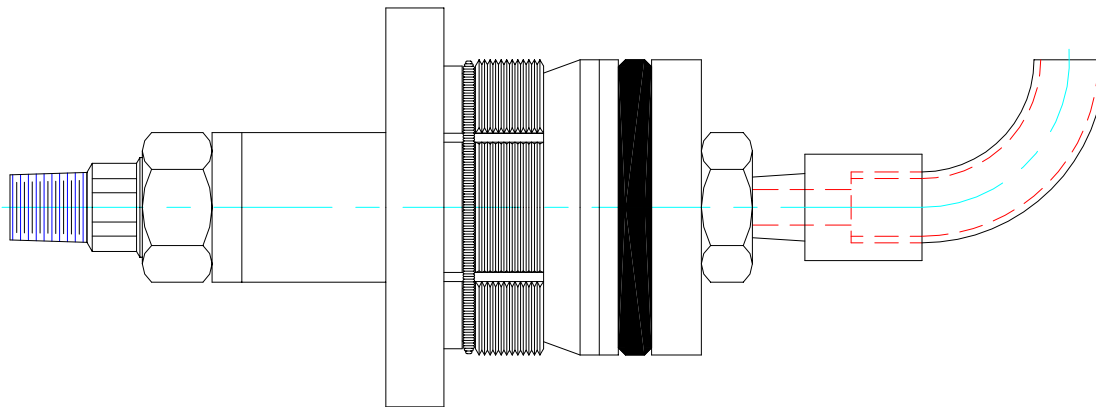


GRIP TIGHT™ TEST PLUG VENT INSTALLATION PROCEDURES



BEFORE BENDING



SHAFT OD SIZE	PART NUMBER
5/8	GT-VENT-0063
7/8	GT-VENT-0088
1-1/4	GT-VENT-0125
1-1/2	GT-VENT-0150
3/4 (MULTI-SHAFT 8")	GT-VENT-0075

INSTALLATION PROCEDURES:

1. Lightly tap the vent into the port that runs through the plug.
2. Carefully bend the copper tube so that the open end is approximately even with the plug OD. The tube should not extend beyond the plug OD.
3. When installing the GripTight plug, orient the plug so that the open end of the vent is at the highest point. It may be helpful to put a mark on the hex on the shaft prior to installation to help align the vent at the high point of the pipe. See DC2510 for GripTight operating procedure.

QUESTIONS? Contact EST Customer Service at any of the following locations with questions.

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Expansion Seal Technologies is part of the EST Group of companies. **EST Group** provides a complete range of repair products, services and replacement parts covering the life cycle of tubular heat exchangers and condensers; additionally EST provides products and services to facilitate pressure testing pipe, piping systems, pressure vessels and their components. Visit EST Group on the internet at www.estgrp.com.



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